

Product Data Sheet - Refractories

June 3, 2011

Product: Plant: Method of Manufacture: W-G Low-duty Firebrick Buff Alliance, OH Vacuum Dry Press

Typical Chemical Analysis

SiO ₂	53.5%
Al ₂ O ₃	27.6%
Fe ₂ O ₃	2.8%
TiO ₂ 1	1.5%
MgO	0.7%
Alkali	3.5%

Typical Physical Properties

P.C.E.

(min)	15
Apparent Porosity	13-17%
Modulus of Rupture (min)	600 psi
Temperature fired to during manufacture = 2000° F (1093°C)	
Manufactured to meet ASTM C 27 (Low Duty) and C 1261	
Recommended maximum operating temperature = 2000° F	

Note: All data subject to reasonable deviation and should not be used as specification.



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