



Product Data

10/05: 5792

INSBLOK-19

Classification: Mineral Wool, Block Insulation

Description: INSBLOK-19 is a 1900°F maximum service temperature lightweight mineral wool block insulation. INSBLOK-19 exhibits very low thermal conductivity, good moisture resistance, easy handling, and easy cutting. Its organic binder gives INSBLOK-19 excellent cold strength but will dissipate above 475°F. INSBLOK-19 meets the ASTM C612 Class 5 specification. Its principal application is as a backup lining to lower furnace shell temperatures.

Chemical Analysis - Calcined Basis

Silica	(SiO ₂)	49.1%
Alumina	(Al ₂ O ₃)	12.1
Iron Oxide	(Fe ₂ O ₃)	1.1
Lime	(CaO)	27.7
Magnesia	(MgO)	6.3
Titania	(TiO ₂)	0.5
Alkalies	(Na ₂ O + K ₂ O)	2.4

Maximum Recommended Temperature			
Used Behind Rigid Refractories	1900°F		1040°C
Used Behind Ceramic Fiber Linings	1500°F		815°C
	<u>lb/ft³</u>		<u>g/cm³</u>
Bulk Density	19		0.30
Linear Shrinkage			
Heated at 1900°F (1040°C) and Then Cooled		1.0%	
	<u>lb/in²</u>		<u>MPa</u>
Modulus of Rupture	115		0.8
Compressive Strength			
10% Deformation	<u>lb/in²</u>		<u>MPa</u>
	38		0.3
Corrosion on Steel		None	
Surfacing Burning Characteristics			
Flame Spread		25	
Smoked Developed		5	
Specification Compliance			
Meets		Class 5 - Rigid	

(Continued)



Product Data

INSBLOK-19 (Continued)

Thermal Conductivity

At a Mean Temperature of

	<u>Btu-in/hr·ft²·°F</u>	<u>W/m·°C</u>
400°F (205°C)	0.46	0.07
600°F (315°C)	0.55	0.08
800°F (430°C)	0.71	0.10
1000°F (540°C)	0.84	0.12
1200°F (650°C)	1.05	0.15

The test data shown are based on average results on production samples and are subject to normal variation on individual tests. The test data cannot be taken as minimum or maximum values for specification purposes. ASTM test procedures used when applicable.

October 12, 1995